



COMBINED BILL OF MATERIAL

Printed On:15.07.2014

Printed By:

CBOM No: 00032431000 CBOM Var: 00

Revno: 0

Rev Date: 03.10.2013

Description: JOURNAL BEARING D360

Total weight: 719.82

CBOM - 00032431000 00

	ENGG		JTE		MTE		TTX		WTX	
	Initial	Date	Initial	Date	Initial	Date	Initial	Date	Initial	Date
Worked By	stesun	10.09.2013	emtnk	20.09.2013	mtepa	14.09.2013	ttxakm	28.09.2013	wtxhan	20.09.2013
Checked By	stesun	19.09.2013	emtnk	20.09.2013	mtepa	14.09.2013	ttxsso	30.09.2013	wtxskt	20.09.2013
Approved By	stedkr	03.10.2013	emtak	20.09.2013	mteasr	14.09.2013	ttxkks	30.09.2013	wtxbsa	26.09.2013



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Item No	Drawingno Var Mvar	Mat Code	Mat Spec	Weight	Blank Sizes	Nos	Qty	Norm/pc	Extra Norm	Total Norm
Qty(Total)	Description		Assy. Remarks	Inclusion?	Mat Shape		Remarks			
Typ	Cat	Zone	Var/Matl. Description	ENGG SIZE/GRP	Fab Wt	Route		Spare Code		Unit
0	00032431000 00			719.82						
1(1)	JOURNAL BEARING D360			Y						
MF	CD		Y			0236				
1	00032431001 00 00	HW9232431017	AA19511	630.0	0.0		1	1	1.0	0.0
1(1)	HOUSING FOR BEARING DIA 360			Y						
CE	DR					0073-0236-0227-0236				NO
3	00032425002 00 00	HW1071740946	AA10740	0.016	130.0X190.0		1	2	0.019	0.0
2(2)	SHIM S=0.1MM			Y		SH 0.1				
MF	DR					0072-0370-0236				KG
4	00032425003 00 00	HW1071740954	AA10740	0.024	130.0X190.0		1	2	0.029	0.0
2(2)	SHIM S=0.15MM			Y		SH 0.15				
MF	DR					0072-0370-0236				KG
5	00032425004 00 00	HW1071740962	AA10740	0.033	130.0X190.0		1	2	0.038	0.0
2(2)	SHIM S=0.2MM			Y		SH 0.2				
MF	DR					0072-0370-0236				KG
6	00032425005 00 00	HW1071796046		0.049	130.0X190.0		1	2	0.057	0.0
2(2)	SHIM S=0.3MM			Y		SH 0.30				
MF	DR					0072-0370-0236				KG
7	00032425006 00 00	AA1071740032	AA10740	0.082	130.0X190.0		1	2	0.097	0.0
2(2)	SHIM S=0.5MM			Y		SH 0.5				
MF	DR					0072-0370-0236				KG
8	00032425007 00 00	AA1071740075	AA10740	0.164	130.0X190.0		1	4	0.193	0.0
4(4)	SHIM S=1.0MM			Y		SH 1.0				
MF	DR					0072-0370-0236				KG
9	00032425008 00 00	AA1011819171	AA10119	4.74	140.0X200.0		1	1	7.9	0.0
1(1)	ADJUSTING PAD WITH HOLE			Y		PL 32				
MF	DR					0072-0301-0236				KG
10	00032425009 00 00	AA1011819171	AA10119	5.5	140.0X200.0		1	3	7.9	0.0
3(3)	ADJUSTING PAD			Y		PL 32				
MF	DR					0072-0301-0236				KG

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Checked By	stesun	19.09.2013	emtnk	20.09.2013	mtepa	14.09.2013	ttxsso	30.09.2013	wtxskt	20.09.2013
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Typ Cat Zone	Var/Matl. Description		ENGG SIZE/GRP	Fab Wt	Route				Spare Code	Unit
11		AA7124102189	AA7124102	0.0030	0.0	0	0	0.0	0.0	0.0
1(1)	SCRU SLT CHS A-4.8			Y						
SI DR	M5X12				0075-0236					NO
12	00032425011 00 00	AA1010209132	AA10109	0.109	70.0	1	8	0.338	0.0	2.704
8(8)	BOLT M16x35			Y	RND 28					
MF DR					0072-0236					KG
13	00032406002 00 00	AA1020208180	AA10208	2.65	500.0	1	4	7.7	0.0	30.8
4(4)	SPECIAL BOLT M30X430			Y	RND 50					
MF DR					0072-0236					KG
14		AA7151112033	AA7151112	0.232	0.0	0	0	0.0	0.0	0.0
4(4)	NUT HEX. B-6			Y						
SI DR	M30				0075-0236					NO
15		AA7171089240	AA7171089	0.016	0.0	0	0	0.0	0.0	0.0
4(4)	PIN SPLT-ST			Y						
SI DR	6.3X63				0075-0236					NO
16	00032425013 00 00	AA1020218100	AA10218	0.046	75.0	1	4	0.184	0.0	0.736
4(4)	SCREW SPECIAL			Y	RND 20					
MF DR					0072-0236					KG
17		AA7124102324	AA7124102	0.0090	0.0	0	0	0.0	0.0	0.0
26(26)	SCRU SLT CHS A-4.8			Y						
SI DR	M8X16				0075-0236					NO
18		AA7171001024	AA7171001	0.0030	0.0	0	0	0.0	0.0	0.0
8(8)	PIN CYL RND END-ST			Y						
SI DR	6X14				0075-0236					NO
19	00032425014 00 00	AA1070221244	AA10721	0.625	28.0	1	1	1.1	0.0	1.1
1(1)	STOP WASHER			Y	RND 80					
MF DR					0072-0236					KG
20	00031405005 00 00	AA1010208284	AA10108	0.251	20.0	1	1	1.925	0.0	1.925
1(1)	ORIFICE PLATE DIA 22			Y	RND 125					
MF CD					0072-0236					KG

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21		AA1285002008	AA12802	14.0	0.0	1	1	62.0	0.0	62.0
1(1)	BABBIT			Y						
MF DR	TIN ALY-84-INGOT				0072-0227					KG
22		W97332431017	72.8322	0.063	0.0	0	0	0.0	0.0	0.0
2(2)	PLUG 3/8" PIPE		PLUGS WITH PIPE THREADS	Y						
BO DR					0074-0236					NO
23		HW7322699068	0563.001	8.9	0.0	0	0	0.0	0.0	0.0
2(2)	COP RESIST THRMTR			Y						
BO DR	CRT-03,L=1600				0074-0236					NO
24		W97371601181	ST24002	0.01	0.0	0	0	0.0	0.0	0.0
2(2)	SEALING RING/WASHER COPPER ST2			Y						
BO DR	A18X22				0074-0236					NO
25		W97371601360	ST24002	0.0040	0.0	0	0	0.0	0.0	0.0
1(1)	SEALING RING/WASHER COPPER			Y						
BO DR	A28X33				0074-0236					NO
26	00032406010 00 00			10.25						
2(2)	OIL GUARD RING(IN TWO HALVES)			Y						
MF DR		N			0236					
26-1	00032406011 00 00	AA1011808056	AA10108	10.1	540.0X560.0	1	2	20.0	0.0	40.0
1(2)	OIL GUARD RING IN TWO HALVES			Y	PL 8					BLANK FOR TWO HALVES
MF DR					0072-0301-0236					KG
26-2	00000614941 00 00	AA1211701034	AA12101	0.04	260.0X1000.0	10	2	0.06	0.0	0.72
6(12)	SEALING STRIP		R=177	Y	SH 1.6					
MF DR					0072-0236					KG
27	00032431010 00 00			0.84						
1(1)	SPECIAL PIPE JOINTS			Y						
MF DR		N			0236					
27-1	00032431011 00 00	AA1010112198	AA10112	0.41	106.0	1	1	1.38	0.0	1.38
1(1)	CONNECTING STUD			Y	HEX 46					
MF DR					0072-0236					KG

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27-2	00032431012	00	00	AA1010209175	AA10109	0.25	60.0	1	1	0.748	0.0	0.748
1(1)	NIPPLE					Y	RND 45					
MF	DR						0072-0236					KG
27-3	00032436013	00	00	AA1010112198	AA10112	0.184	30.0	1	1	0.391	0.0	0.391
1(1)	NUT					Y	HEX 46					
MF	DR						0072-0236					KG
28				HW7322622960	AA7322622	0.22	0.0	0	0	0.0	0.0	0.0
2(2)	PRTD CYL					Y						
SI	DR			DUPLX,D4,L25,2000			0075-0236					NO

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